



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4022-041
Job Sheet 175513



Part No: D4022-041

Job Qty: 1 ea

Part Name: Fuel Transfer Pump Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 4/10/18

Created By: Jason Leroux

Type: Stock

Description:

Note: IPP rev A 10.02.02 new issue Prelim EC verified by:DD IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC
IPP REV:C 11.11.22 PER ECN11-665 DD VERF:EC IPP REV:D 12.02.08 replace AN818-6D for AN815-6D DD
VERF:JLM IPP REV:E 17.10.19 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/9/18	0.00	0.00	Start Up Small Fab-3		FF
100	Small Fab	1 pcs		4/10/18	0.00	0.42	Small Fab-5		DAS FF
110	QC	1 pcs		4/10/18	0.00	0.00	QC5		38
120	Packaging	1 pcs		4/10/18	0.00	0.00	Packaging3-2		3-89 DAS
130	QC21-SA	1 Ea		4/10/18	0.00	0.00	QC21		APR 19 2018 6

Part Op 100 - 1- As per note 10 remove and discard red blanking plug and install D5540-1, torque bolt as per dwg. 2- Assemble
Descriptions: as per dwg D4022 3- Use Metal set A4 in location shown batch: M114390 4- O-ring Lub as per dwg
batch: 20 030681

DAS 21 APR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN815-6D	Union M Flare	2 Ea (2 ea)	90-Start up Operation	5041109
D4022-1	Fuel Transfer Pump	1 Ea (1 ea)	90-Start up Operation	5045968
D4022-5	Thermal Switch	1 Ea (1 ea)	90-Start up Operation	50501353
MS29512-06	O-Ring	2 pcs (2 ea)	90-Start up Operation	50501353
D5540-1	Breather Vent	1 Ea (1 ea)	90-Start up Operation	5027236

5056030

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN815-6D	2	23	0
	D4022-1	1	3	0
	D4022-5	1	14	0
	D5540-1	1	2	0
	MS29512-06	2	33	0

Part Specifications

Specifications could not be found.

Plex 4/6/18 9:18 AM dart.leroux.jason



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S058807



Part: D4022-041

Job No: 175513

Serial No/Batch: S058807

Revision: D

Inspector:

Date: 04/06/18